



# CERTIFICATE ČSN EN 1090-2

**ŽĐAS, a.s.**  
**Strojírenská 675/6**  
**591 01 Žďár nad Sázavou**  
**division Metalurgie**  
**ID No: 46347160**

**Certification Body No. 3170 accredited by CAI (ČIA, o.p.s.)  
acc. to ČSN EN ISO/IEC 17065:2013**

hereby confirms that the company has been examined and fulfils the requirements of welding process within the following scope of certification acc. to ČSN EN ISO/IEC 17067-2014 – Scheme 6:

**Repair welding of castings and structural welding in accordance with the requirements of the standard ČSN EN 1090-2 in execution class EXC 3**

<b>Welding methods:</b>	111 (SMAW), 135, 136, 138 (GMAW) manual, 141 (GTAW) manual acc. to EN ISO 4063
<b>Base materials:</b>	Group 1.1, 1.2, 1.3, 8.1 according to ISO/TR 15608:2013 within a scope of qualified WPQR
<b>Welding supervision:</b>	Ing. Petr Krhounek, IWE/EWE; born 04.04.1976, "C" */
<b>Representative:</b>	Ing. Marek Štábl, IWE/EWE; born 24.04.1993, "C" */
<b>Test No:</b>	5414010/07
<b>Certificate awarded on:</b>	10.12.2020
<b>Valid until:</b>	09.12.2023
<b>Registration number:</b>	1090/014/20



Ing. Daniel Jarchovský  
COV TÜV NORD Czech, s.r.o.

Prague, 05.01.2021

\*/ Qualification of welding supervision in accordance with a document EA 6/02 M:2013, EN ISO 14731

Details and conditions of validity of the certificate are defined in Annex 1, which is an integral part of the certificate.

## Certificate No.: 1090/014/20, Annex No.1

### General requirements:

Welding conditions meet the requirement of EN ISO 3834-2

### Certificate revocation

Certification Body, which has issued this certificate, may revoke this certificate if:

- there are substantial doubts that welding was carried out according to respective standards
- there are substantial doubts that welding supervision was performed properly according to respective standards
- approved welding supervision is no longer available to the full extent
- valid welder and welding personnel certificates according to respective standards are not available
- welding according to respective standards is being carried out by welders and welding personnel that have not passed appropriate exams
- other conditions according to respective standards are no longer being fulfilled
- Certification Body is not allowed to perform yearly surveillance audits
- company waives the right to the certificate.

After certificate revocation, the company should confirm the certificate revocation to the Certification Body in writing.

If a valid certificate is to be renewed, it is necessary to request the Certification Body to extend the validity of the certificate at least **2 months** before the period of validity of the current certificate expires.

### Distribution list:

1. Customer
2. Documents